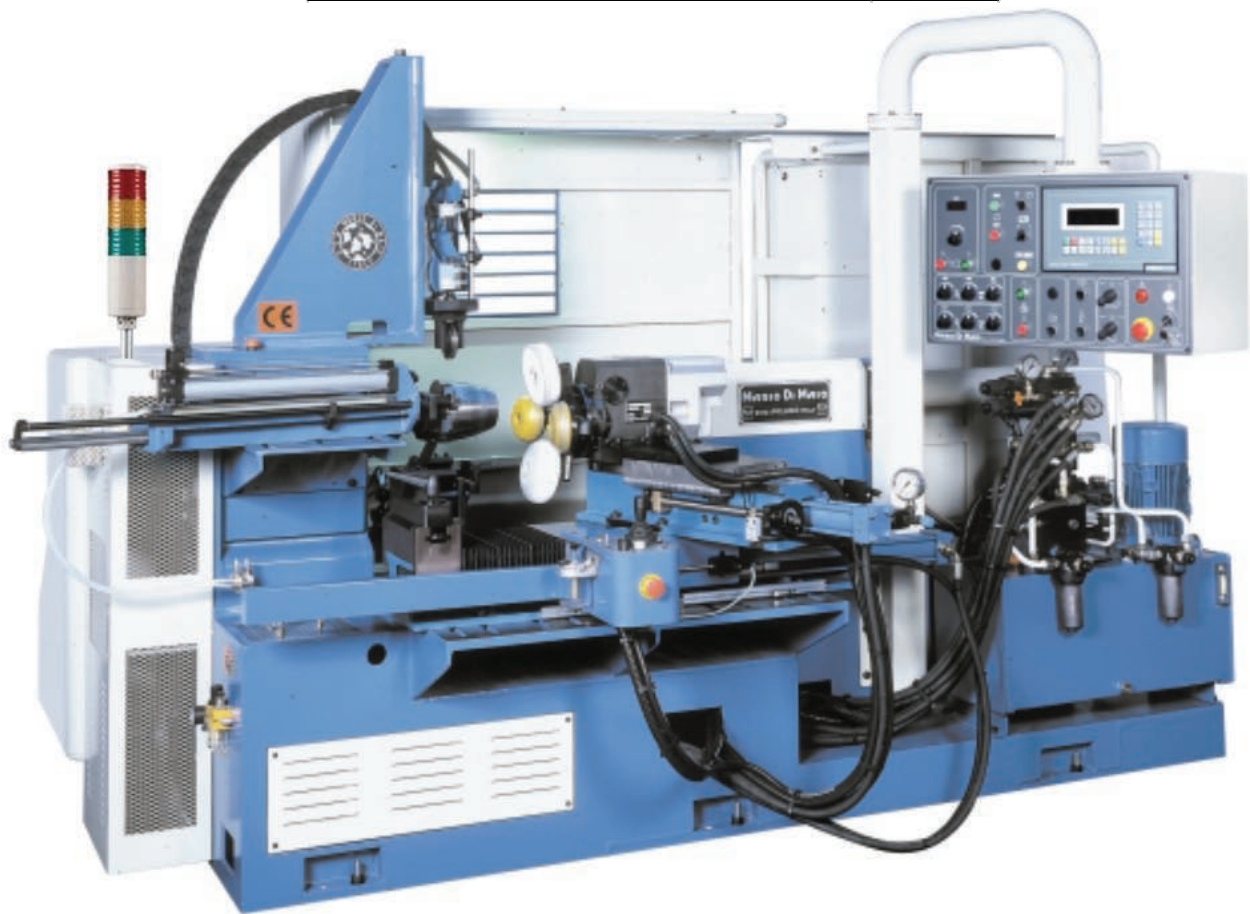


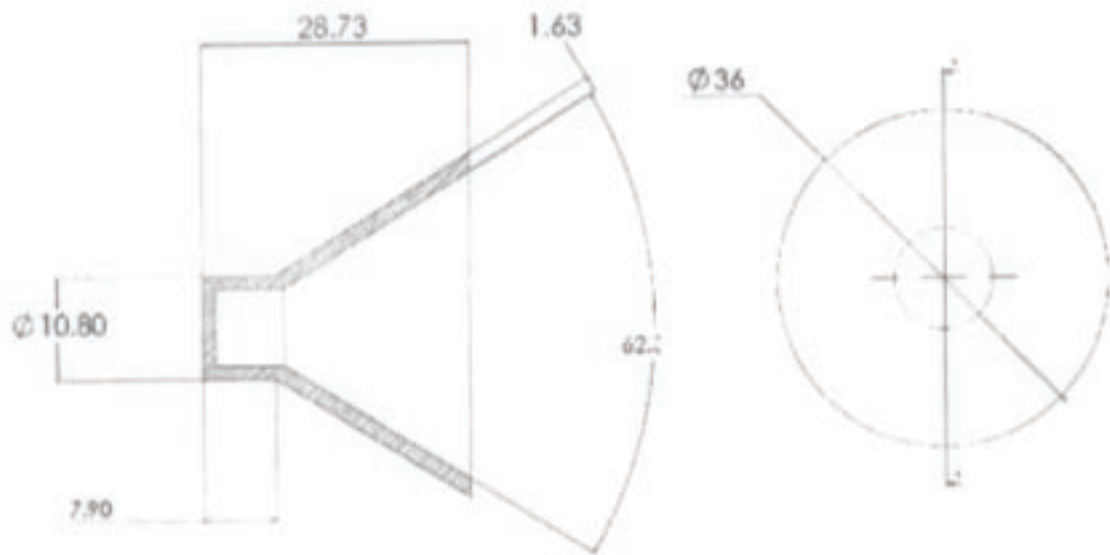
SPINNING LATHE
 MODEL: TLA 400 PLUS DIMAIKA
 YEAR: 2021
 BRAND: MARIO Di Maio SPA

TECHNICAL SPECIFICATIONS.	
1. DIAMETER OF WORKING DISC	400 MM
2. CONTACT PRESSURE OF THE CENTER POINT	10 KN
3. SPINDLE SPEED	2200 RPM
4. SPINDLE MOTOR POWER	15 KW
5. PUSHING POWER	40 KN
6. COUNTERPOINT TRAVEL LENGTH	350 MM
7. LONGITUDINAL DISPLACEMENT	300 MM
8. TRANSVERSE OFFSET LENGTH	250 MM
9. REJECT THICKNESS IN STAINLESS STEEL MATERIAL	2 MM
10. THICKNESS OF REJECT IN SOFT STEEL MATERIAL	3 MM
11. THICKNESS OF REJECTED IN STEEL MATERIAL BRASS	3 MM
12. THICKNESS OF REJECTED IN SOFT COPPER MATERIAL	3 MM
13. THICKNESS OF REJECT IN ALUMINUM MATERIAL 99.5	5 MM
14. MACHINE SUPPLY VOLTAGE	220 V
15. FREQUENCY OF ELECTRICAL SUPPLY OF THE MACHINE	60 HZ
16. UNIT OF MEASURE BASE	EQUIPMENT



Mario Di Maio SpA
 Sede legale: Corso Italia, 11 - 20122 Milano
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COPPER CONE
 UNS C11000 COPPER MATERIAL
 ASTM B-152M

Trunk of copper cone, thickness 1.63 mm, diameter 36 mm, length 26.73 mm
 (1 mold is needed)

Phase 1. Forming

Phase 2. Finishing

Step 3. Trimming

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IMÁGENES DEL PROCESO DE PRODUCCIÓN:



PIEZA QUE SE VA A RECHAZAR



COLOCAR LAMINA



CENTRAR LAMINA



ASEGURAR LAMINA



LAMINA SEGURA



ALINEAR HERRAMIENTA



LUBRICAR LAMINA



INICIAR PROCESO



1ER PASO RECHAZADO



2DO PASO RECHAZADO



3ER PASO RECHAZADO



RECHAZADO FINALIZADO



REMOVER SEGURO



DESMONTAR



LISTO

